

5/43

DART AEROSPACE LTD	Work Order:	24406
Description: Mounting Lug	Part Number:	D3040-3
Drawing: D3040 Rev. AB P/N 05.10.03 (P/N 05.10.03)	Qty:	20
		Multiples of 10

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O	CH	05.10.04	20
2	METAL	Cut blanks: 4.25" x 3.48" tol. +/-0.010" Material: 6061-T6 alum plate 0.188" thick Batch: M18742	JG	05/10/05	20
3	HAAS	Machine per folio FA155	SD	05.10.28	10
4	QC	Inspect Level 2	SD	05.10.28	40
5	QC	Inspect Level 8	EC	05.10.28	40
6	METAL	Tumble and deburr rough edges after tumbling	DL	05/10/31	40
7	STORES	Identify and stock	PC	05/11/01	40
8	EXPEDITING	Close W/O Inspection Level 21 Job Cost / Part Z, 11.54c 05/11/03 2.10	QD	05/11/02	40

Rev	Date	Change	Revised By	Approved
A	01.07.16	New Issue	SM	
B	01.11.08	Revised Step 2 and Added Inspection Level 21	SM	EC

RELEASED

EC 01.11.08

Step 2, add  
1 blank makes 2  
parts.

7/08/08  
M606 (T6) 0.187 x 0.0600

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector		
			Initial Design Mgr	Action Description Design Mgr	Sign & Date					

Part No: \_\_\_\_\_

PAR #: \_\_\_\_\_

Fault Category: \_\_\_\_\_

NCR: Yes

DQA: 

Date: 05/11/02

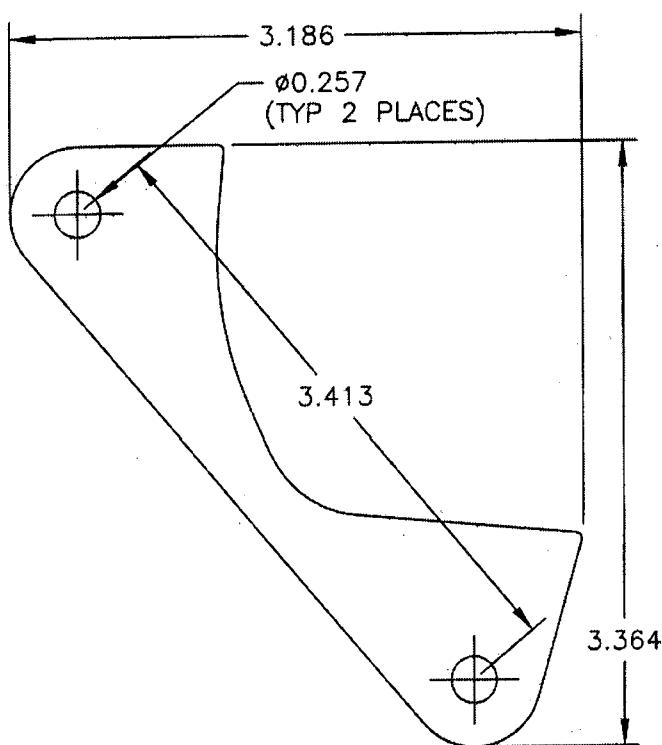
NOTE: Date &amp; initial all entries

QA: N/C Closed: \_\_\_\_\_

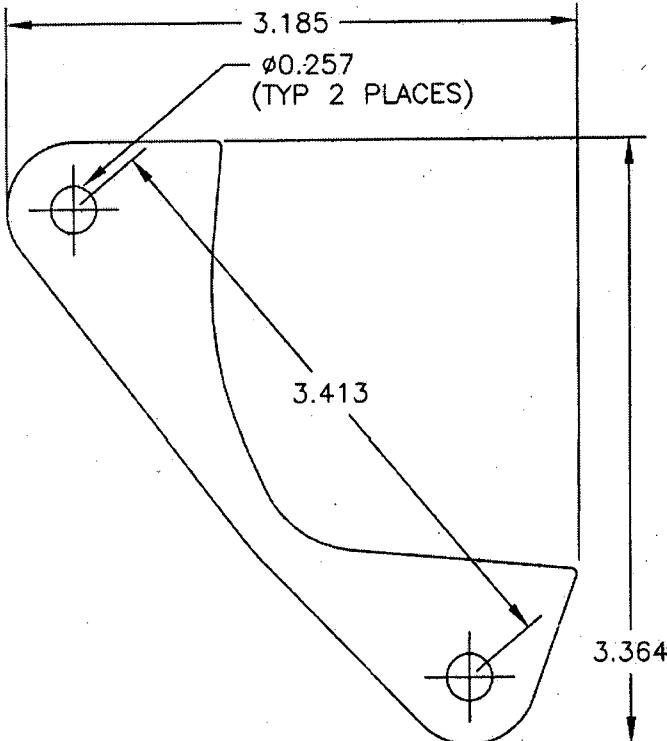
Date: \_\_\_\_\_

**DART**

DESIGN	DRAWN BY	DART AEROSPACE USA, INC. PORT HADLOCK, WA
CHECKED	APPROVED	DRAWING NO. D3040 REV. B SHEET 1 OF 1
DATE		TITLE MOUNTING LUG SCALE 1:1
01.09.04		
A	01.06.27	NEW ISSUE
B	01.09.04	CHANGED PROFILE 5 DEGREES

**RELEASED**  
01.09.07

D3040-1



D3040-3

SHOP COPY  
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SUBJECT TO AMENDMENT  
WITHOUT NOTICE

WORK ORDER

NO. 24406NOTES

- 1) MACHINE PARTS PER DRAWING FILE "D3040-B1.DWG"
- 2) MATERIAL: 6061-T6 ALUMINUM (QQ-A-250/11) 0.188 THICK  
(REF M6061T6S.188)
- 3) FINISH: NONE
- 4) BREAK ALL SHARP EDGES 0.010 TO 0.020 MAX
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES

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Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Oct 03, 2005  
11:23 am

Work Order No : 0024406  
Project Name : D3040-3  
Project For : WK543  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3040-3  
Description : Mounting Lug  
Manufactured : Yes  
Amount Req'd : 20  
Amount Done : 0  
Start Date : 10-03-05  
Est Finish Date : 10-30-05  
Act Finish Date :  
Drawings Reqd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00

Order Entry No :  
OE Value : 0.00  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
<hr/>					
Burden :	0.00	0.00	0.00		
<hr/>					
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/ (Loss) :	0.00	0.00

DART AEROSPACE LTD	Work Order:	24406
Description:	Part Number:	A3040-3
Inspection Dwg:	Rev:	Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

## First Article      Prototype

Measured by:	SD	Audited by:	SG	Prototype Approval:	
Date:	05.10.28	Date:	05.10.28	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/RF	